CLAIMS

- 1 1. A magnetic head including a spin valve sensor comprising:
- a magnetic shield layer (S1) being fabricated above a substrate base;
- a first electrical insulation layer (G1) being fabricated above said S1 layer;
- 4 a spin valve sensor structure being disposed above said G1 layer;
- 5 wherein said spin valve sensor structure includes a seed layer being fabricated above said
- 6 G1 layer, a PtMn layer being disposed above said seed layer and at least one pinned magnetic
- 7 layer and at least one free magnetic layer being disposed above said PtMn layer; and
- 8 wherein said seed layer includes an Al₂O₃ sublayer, an NiMnO sublayer, and an Si
- 9 sublayer.

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 - 2. A magnetic head as described in claim 1 wherein said Si seed sublayer is fabricated to
 - have a thickness of approximately 10 to 40 Å.
 - 3. A magnetic head as described in claim 1 wherein said Si seed sublayer is fabricated to
- 1 3. A magnetic head as described in 2 have a thickness of approximately 20 Å.
 - 1 4. A magnetic head as described in claim 2 wherein said PtMn layer has a thickness of
 - 2 approximately 120 Å.
 - 1 5. A magnetic head as described in claim 1 wherein said Si seed sublayer is fabricated to
 - 2 have a thickness of approximately 20 Å and said PtMn layer has a thickness of approximately
 - 3 120 Å.

- 1 6. A magnetic head as described in claim 5 wherein said spin valve sensor layers include at
- least one pinned magnetic layer having a composition including CoFe and at least one spacer 2
- layer having a composition including Cu, and at least one free magnetic layer having a 3
- 4 composition including Co or CoFe.
- A magnetic head as described in claim 1 wherein said Si sublayer has an etched upper 1 7.
- 2 surface.
- 1 8. A magnetic head including a spin valve sensor comprising:
- 2 3 4 5 a magnetic shield layer (S1) being fabricated above a substrate base;
 - a first electrical insulation layer (G1) being fabricated above said S1 layer;
 - a spin valve sensor structure being disposed above said G1 layer;
 - wherein said spin valve sensor structure includes a seed layer being fabricated above said
 - G1 layer, a PtMn layer being disposed above said seed layer and at least one pinned magnetic
 - layer and at least one free magnetic layer being disposed above said PtMn layer; and
 - wherein said seed layer has an upper surface comprised of Si having an etched surface
 - 9 structure.
 - 1 9. A magnetic head as described in claim 8, wherein said seed layer includes seed sublayers
 - 2 including Al₂O₃, NiMnO and Si.
 - 1 10. A magnetic head as described in claim 9 wherein said Si seed sublayer is fabricated to
 - 2 have a thickness of approximately 10 to 40 Å.

- 1 11. A magnetic head as described in claim 9 wherein said Si seed sublayer is fabricated to
- 2 have a thickness of approximately 20 Å.
- 1 12. A magnetic head as described in claim 8 wherein said PtMn layer has a thickness of
- 2 approximately 120 Å.
- 1 13. A magnetic head as described in claim 8 wherein said Si seed sublayer is fabricated to
- 2 have a thickness of approximately 20 Å and said PtMn layer has a thickness of approximately
- 3 120 Å.
 - 14. A magnetic head as described in claim 13 wherein said spin valve sensor layers include at
 - least one pinned magnetic layer having a composition including CoFe and at least one spacer
 - layer having a composition including Cu, and at least one free magnetic layer having a
- 4 composition including Co or CoFe.
 - 15. A hard disk drive, including at least one magnetic head having a read head portion
 - 2 comprising:
 - a magnetic shield layer (S1) being fabricated above a substrate base;
 - 4 a first electrical insulation layer (G1) being fabricated above said S1 layer;
 - 5 a spin valve sensor structure being disposed above said G1 layer;
 - 6 wherein said spin valve sensor structure includes a seed layer being fabricated above said
 - 7 G1 layer, a PtMn layer being fabricated above said seed layer and at least one pinned magnetic
 - 8 layer and at least one free magnetic layer; and

- 9 wherein said seed layer includes an Al₂O₃ sublayer, an NiMnO sublayer and an Si
- 10 sublayer.
- 1 16. A hard disk drive as described in claim 15 wherein said Si seed sublayer is fabricated to
- have a thickness of approximately 10 to 40 Å. 2
- 1 17. A hard disk drive as described in claim 15 wherein said Si seed sublayer is fabricated to
- 2 have a thickness of approximately 20 Å.
 - 18. A hard disk drive as described in claim 16 wherein said PtMn layer has a thickness of approximately 120 Å.
- 1 2 3 19. A hard disk drive as described in claim 15 wherein said Si seed sublayer is fabricated to
 - have a thickness of approximately 20 Å and said PtMn layer has a thickness of approximately
 - 120 Å.
 - 1 20. A hard disk drive as described in claim 19 wherein said spin valve sensor layers include
 - 2 at least one pinned magnetic layer having a composition including CoFe and at least one spacer
 - 3 layer having a composition including Cu, and at least one free magnetic layer having a
 - composition including Co or CoFe. 4
 - 1 21. A hard disk drive as described in claim 15 wherein said Si sublayer has an etched upper
 - 2 surface.

- 1 22. A hard disk drive, including at least one magnetic head having a read head portion
- comprising: 2
- 3 a magnetic shield layer (S1) being fabricated above a substrate base;
- 4 a first electrical insulation layer (G1) being fabricated above said S1 layer;
- 5 a spin valve sensor structure being disposed above said G1 layer;
- 6 wherein said spin valve sensor structure includes a seed layer being fabricated above said
- 7 G1 layer, a PtMn layer being fabricated above said seed layer and at least one pinned magnetic
- 8 layer and at least one free magnetic layer; and
- wherein said seed layer has an upper surface comprised of Si having an etched surface 1 2 structure.
 - A hard disk drive as described in claim 22, wherein said seed layer includes seed 23. sublayers including Al₂O₃, NiMnO and Si.
 - 24. A hard disk drive as described in claim 23 wherein said Si seed sublayer is fabricated to
 - have a thickness of approximately 10 to 40 Å.
 - 1 25. A hard disk drive as described in claim 23 wherein said Si seed sublayer is fabricated to
 - 2 have a thickness of approximately 20 Å.
 - 1 26. A hard disk drive as described in claim 24 wherein said PtMn layer has a thickness of
 - 2 approximately 120 Å.

- 1 27. A hard disk drive as described in claim 23 wherein said Si seed sublayer is fabricated to
- 2 have a thickness of approximately 20 Å and said PtMn layer has a thickness of approximately
- 3 120 Å.

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- 1 28. A hard disk drive as described in claim 27 wherein said spin valve sensor layers include
- 2 at least one pinned magnetic layer having a composition including CoFe and at least one spacer
- 3 layer having a composition including Cu, and at least one free magnetic layer having a
- 4 composition including Co or CoFe.
 - 29. A method for fabricating a magnetic head including a spin valve sensor, comprising the steps of:
 - fabricating a first electrical insulation layer (G1) above a first magnetic shield layer (S1);
 - fabricating a plurality of spin valve sensor layers above said G1 layer, said spin valve
 - sensor layers including a seed layer, a PtMn antiferromagnetic layer, at least one pinned
 - magnetic layer and at least one free magnetic layer;
 - wherein said seed layer includes seed sublayers including Al₂O₃, NiMnO and Si.
- 1 30. A method for fabricating a magnetic head as described in claim 29 wherein said Si seed
- 2 sublayer is fabricated to have a thickness of approximately 10 to 40 Å.
- 1 31. A method for fabricating a magnetic head as described in claim 29 wherein said Si seed
- 2 sublayer is fabricated to have a thickness of approximately 20 Å.

1 33. A method for fabricating a magnetic head as described in claim 29 wherein said Si seed

2 sublayer is fabricated to have a thickness of approximately 20 Å and said PtMn layer has a

3 thickness of approximately 120 Å.

1 34. A method for fabricating a magnetic head as described in claim 33 wherein said spin

valve sensor layers include at least one pinned magnetic layer having a composition including

CoFe and at least one spacer layer having a composition including Cu, and at least one free

magnetic layer having a composition including Co or CoFe.

35. A method for fabricating a magnetic head as described in claim 29 including the further

step of etching a surface of said Si sublayer prior to the deposition of said PtMn layer thereon.

36. A method for fabricating a magnetic head including a spin valve sensor, comprising the

2 steps of:

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3 fabricating a first electrical insulation layer (G1) above a first magnetic shield layer (S1);

fabricating a plurality of spin valve sensor layers above said G1 layer, said spin valve

sensor layers including a seed layer, a PtMn antiferromagnetic layer, at least one pinned

6 magnetic layer and at least one free magnetic layer;

- 7 wherein said seed layer is comprised of Al₂O₃, NiMnO, Si sublayers, and wherein said Si
- sublayer is fabricated by depositing it to a first thickness and subsequently etching it back to a 8
- 9 final thickness before the fabrication of said PtMn layer.
- A method for fabricating a magnetic head as described in claim 36 wherein said Si 1 37.
- 2 sublayer is fabricated to have a final thickness of from approximately 10 Å to approximately 40
- 3 Å.
- 1 38. A method for fabricating a magnetic head as described in claim 37 wherein said Si 2 1 1 2 sublayer is fabricated to have a final thickness of approximately 20 Å.
 - 39. A method for fabricating a magnetic head as described in claim 37 wherein said Si seed sublayer is fabricated to have a thickness of approximately 20 Å and said PtMn layer has a thickness of approximately 120 Å.
- 3 40. A method for fabricating a magnetic head as described in claim 39 wherein said spin
 - 2 valve sensor layers include at least one pinned magnetic layer having a composition including
 - 3 CoFe and at least one spacer layer having a composition including Cu, and at least one free
 - 4 magnetic layer having a composition including Co or CoFe.